



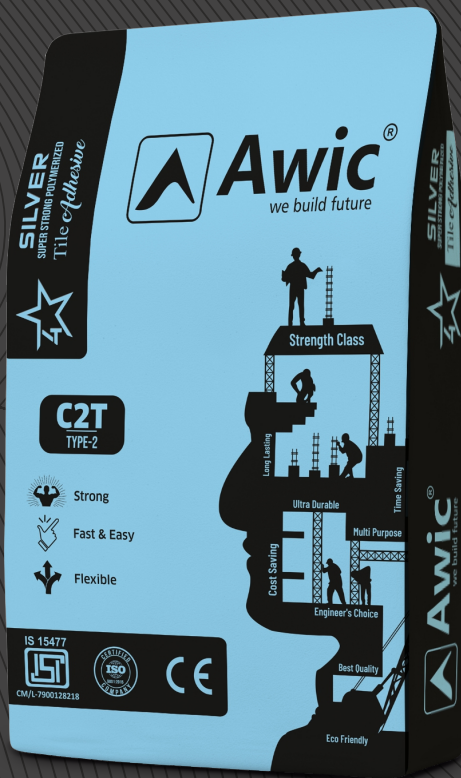
**Product** Catalogue

**2025**





**Awic®**  
we build future



★★★★  
**SILVER**  
4 Star Adhesive

Non-Skid Adhesive for Vitrified Tiles & Tile-on-Tile Application Confirms TO IS 15477:2019 TYPE 2

IS 15477



CM/L-7900128218

Pack of  
**20**  
Kg



For Internal Floor & Wall



Tile on tile Application



Non-Slip Adhesive



For Tiles & Natural Stone



Polymer Modified



Low VOC

## AREA OF USE

### Material to be Fixed

All type of ceramic & vitrified tiles on Wall and tile on tile on floor, also suitable for terra cotta, pavers, brick, precast terrazzo, etc...

### On Surface/Substrate

Cement-based screeds & mortars, cement-based plasters/ renders, concrete surfaces, bricks, AAC blocks, existing tiles & stones, other cement-based surfaces.

### Area of Application

Flooring and walls, for internal applications & external shaded area, external area\*, dry & wet area, new construction & renovation, domestic applications, commercial applications.

\*Standard tiles up to 9 mm recommended for any big format tile & stone fitting application Consult AWIC technical team.

### Description

Silver 4 Star Tiles adhesive is high polymer modified, cement-based tile adhesive, suitable to install small to medium format of, ceramic tiles, vitrified tiles & porcelain tiles on floor and wall. Silver 4 Star tile adhesive can also be used for the fixing of ceramic tile on tile applications on floor.

### Standard Compliance/Specification

AWIC SILVER 4 STAR NON SKID TILE ADHESIVE COMPLIES TO REQUIREMENTS of IS 15477 : 2019 – Type 2'T' "Specification for Adhesives for use with Ceramic Tiles and Mosaics."

## Technical Information

### Application Properties

Test	Result
Powder: Water mixing ratio	1 : 0.26 by weight
Chemical curing time	3 – 4 minutes
Pot life (in shade)	120 minutes approx
Open time	20 minutes approx
Adjusting time	20 minutes approx
Waiting time before grouting	24 hours

Remark: These test results are from laboratory test. They could be slightly different from on-site results because of the differences in applications and conditions.

### CERTIFIED STANDARD

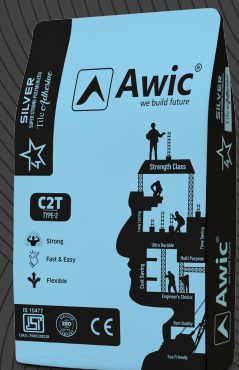
Testing Property	Requirement	Test Results
Tensile Adhesion at Dry Condition	$\geq 1.0 \text{ N/mm}^2$	1.2-1.6 N/mm <sup>2</sup>
Tensile Adhesion at Wet Condition	$\geq 1.0 \text{ N/mm}^2$	1.0-1.4 N/mm <sup>2</sup>
Shear Adhesion at Dry Condition	$\geq 1.25 \text{ N/mm}^2$	1.3-1.7 N/mm <sup>2</sup>
Shear Adhesion at Wet Condition	-	1.0 – 1.4 N/mm <sup>2</sup>
Shear Adhesion at Heat Ageing	-	1.0 – 1.4 N/mm <sup>2</sup>
Slip Resistance (T)	$\leq 0.5 \text{ mm}$	0.3 – 0.5 mm

### Coverage

Approx. 5 – 6 m<sup>2</sup>/ 20 kg Bag at 3 mm thickness (Using 6 mm x 6 mm notch).  
 Approx. 1.2 kg/ m<sup>2</sup> per mm of thickness.

### Self Life

12 months for sealed pack when stored under cover, out of direct sunlight, damp proof condition and protect from extremes of temperature.







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