

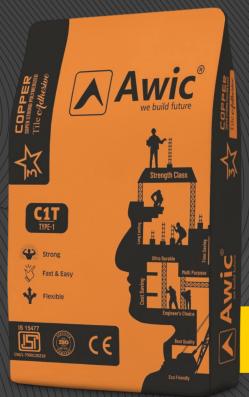
**Product** Catalogue

2025









COPPER 3 Star Adhesive

Adhesive for New Constructin Floor & Wall Tiles Confirms TO IS 15477:2019 TYPE 1



Pack of 20 Kg



For Internal Floor & Wall



No Hollow Sound



Non-Slip Adhesive



Ease of Application



No Cracking of Tiles



Low VOC

# **AREA OF USE**

### **Material to be Fixed**

All types of Ceramic Tiles, Terracotta, Brick, Vitrified Tiles etc.

## On Surface/Substrate

Cement-based screeds, Cement-based plaster, Concrete surfaces, bricks, other cement based surfaces

### **Area of Application**

New construction flooring and walls, for Internal Applications.

\*Only recommended to fix on internal floor. Consult with AWIC technical team for fixing on EXTERNAL wall application.



#### Description

Copper 3 star tile adhesive (Grey ), high polymer modified, cement based tile adhesive, suitable to install all types of ceramic & vitrified tiles on floor and small to medium format of tiles on wall.

#### **Standard Compliance/Specification**

AWIC COPPER 3 STAR New Construction Tile Adhesive complies to requirements of IS 15477: 2019 - Type 1'T' "Specification for Adhesives for use with Ceramic Tiles and Mosaics."

# **Technical Information**

# **Application Properties**

Test	Result
Powder: Water mixing ratio	1: 0.25 by weight
Chemical curing time	3 – 4 minutes
Pot life (in shade)	120 minutes approx
Open time	20 minutes approx
Adjusting time	20 minutes approx
Waiting time before grouting	24 hours

Remark: These test results are from laboratory test. They could be slightly.

CERTIFIED STANDARD			
Testing Property	Requirement	Test Results	
Tensile Adhesion at Dry Condition	≥ 0.5 N/mm²	0.5-0.8 N/mm²	
Tensile Adhesion at Wet Condition		0.5-0.8 N/mm²	
Shear Adhesion at Dry Condition	≥ 1.0 N/mm²	1.1-1.5 N/mm²	
Shear Adhesion at Wet Condition	//// <del>/</del> ///////////////////////////////	1 - 1.4 N/mm²	
Shear Adhesion at Heat Ageing	//// <del>-</del> ////\\\\\\\\	1 – 1.4 N/mm²	
Slip Resistance (T)		0.3 - 0.5 mm	

# Coverage

Approx.  $5 - 6 \text{ m}^2/20 \text{ kg Bag at 3 mm}$  thickness (Using 6 mm x 6 mm notch). Approx.  $1.2 \text{ kg/m}^2$  per mm of thickness.

## **Self Life**

12 months for sealed pack when stored under cover, out of direct sunlight, damp proof condition and protect from extremes of temperature.





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